



ULTRA™

Model 3624LE

Ultrasonic Immersion, Vapor & Spray Degreasing System

- Easy maintenance
- Spray wand for additional cleaning
- Excellent solvent containment
Low Emission NESHAP Compliant
- Reduced Solvent & Operating Costs
- Compatible with variety of solvents
- >100% Freeboard

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Manufactured in the USA by:



Reliance Specialty Products, Inc.
154 Easy Street, Carol Stream, IL 60188
phone: 847.640.8923 Fax: 847.640.8974

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DIMENSIONS	
Ultrasonic Cleaning Tank	36"L x 24"W x 23" Deep
Vapor Cleaning Zone	72"L x 24"W x 20" Deep
Boil Tank	36"L x 24W
Footprint Dimensions	91" Long x 70" Wide x 83" Tall
FEATURES	
Ultrasonic Cleaning	1500 Watts Ultrasonic Immersion
Vapor Cleaning	Vapor Cleaning Zone above Boil Tank and Ultrasonic Tank
Spray Cleaning	Hand Spray Wand and Large Spray Reserve Tank
Filtration of Ultrasonic Tank	Continuous Filtration
Boil Tank Access Door	Large Access Door System
Spray Wand	Yes
SOLVENT CONTAINMENT	
NESHAP Compliant Features	Yes
Primary Condensing Coil	Refrigerated Stainless Steel
Low-Temp Freeboard Condensation Coil	Refrigerated Finned Stainless Steel operating at -10F to -20F
Freeboard Ratio	>100%
Horizontal Slide Lid	Manual or Automated
Watlow Solvent Safety and Temperature Controls	HTC, LTC, SVC, VU, RT and Low-Level Float
Monitoring Vapor Degreaser's Correct Operating Condition	Comprehensive Indicator Light System and Temperature Displays
OPERATING REQUIREMENTS	
Solvent Operating Requirement	154 Gallons
Typical Electrical Service	480V or 240V / 3 Phase

**Please Call for a Price Quote
(847) 640-8923**

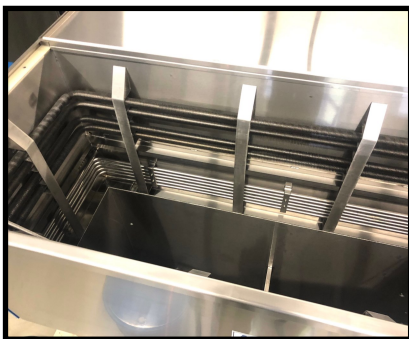
ULTRA™

- **Reliability**
- **Simplicity**
- **Quality**

State-of-the-Art Cleaning Performance



Hand Operated Spray Lance System



Primary & Sub-Zero Coils running standard refrigerant



Simple Control Safety Panel

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ULTRA 3624LE Low Emission Features

- **NESHAP COMPLIANT** — Low-Emission Vapor Degreasing System
- **Solid Stainless Steel Construction** — 1/8" Heavy Gauge 304 Stainless Steel used on tank, water separator, spray reserve tank, primary coil, low-temperature coil, lid system, tank access doors and tank fittings.
- **Stainless Steel Primary Condensing Coil** — Requires chiller or facility chilled water.
- **Sub-Zero Temperature Condensing Coil** — Finned stainless steel condensation coil with Copeland R404A refrigeration operating to approximately -20F thus broadening the height of the solvent flash-off dwell zone for enhanced solvent containment.
- **Hand-Operated Spray Lance System** — Mag-drive pump with distillate spray reservoir with "Vapor Up Safety Control" which requires presence of vapor to permit operation of spray wand.
- **High Volume Condensate Water Separator** — feeding spray reservoir
- **Immersion Chamber** — Immersion cleaning chamber for final rinse of parts. transducers and plug in external ultrasonic generator for easy servicing. Provides for both Input adjustment & sweep frequency adjustment.
- **Ultrasonic Immersion Chamber Filtration** - Recirculation system with mag-drive pump and pressure gauge for indicating when to replace filter.
- **Digital Display Safety Control Panel with WATLOW Temperature Limit Controls** — Digital display on Control Panel; temperature set point as well as actual temperature — SVC (Safety Vapor Control), HTC (High Temperature Control), LTC (Liquid Temperature Control) and RT (Refrigeration Temperature Control)
- **Low-Level Float Safety System** — Ensures the minimum amount of solvent in boil sump for proper system operation.
- **Water Flow Safety Control & Water Flow Temperature Control** — ensures proper interaction between chiller and vapor degreaser.
- **Comprehensive Indicator Light System on Control Panel** — Includes solvent low level float fault indicator lights (for easy identification of operating fault conditions). "Spray Ready" indicator light and zero coil "Defrost" indicator light, illuminated on/off switches for easy identification of system condition "Heat", "Filtration", "Main Power", "Refrigeration" and "Low-Temp Refrigeration".
- **Horizontal Slide Lid** — with two sections that meet at the middle of the tank sliding to the left and sliding to the right. Optional power roll-top available.
- **Two-Level Heat** — for expedited start up and additional vapor condensation.
- **Electric Immersion Heat** — Elements are mounted on Clean-Out Door for easy removal and maintenance. Elements are 216L Stainless Steel
- **One (1) stainless steel workbasket**
- **Comprehensive 1-Year Manufacturer's Warranty**
- **ULTRA Degreaser Operator's Manual**

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ULTRA 3624LE Benefits

- **Simple engineering** and stoutness of design for durability and ease-of-maintenance
- **Comprehensive training**— start-up, shut down, maintenance and good solvent cleaning work practices
- **Easy to support in the field** with accessible heating elements, clear temperature read-outs, sophisticated indicator light system, and updated refrigeration systems using standard refrigerant
- **Cost effective** operation and maintenance
- **Compact** footprint
- **Effective** with a variety of non-flammable solvents, including chlorinated, brominated & fluorinated
- **State-of-the-art** engineering for field supportability and reliability
- **Minimal Solvent Emissions & Reduced Operating Costs** due to NESHAP compliant coils



ULTRA Profile with ultrasonics, filtration, Control Panel Display System, & easy access clean-out door



ULTRA — Electrical Panel with sophisticated temperature display & indicator light system

Options

- Electric horizontal slide lid
- Power Pump-Out of Boil and/or Immersion Chamber for easy removal of solvent
- Stainless Steel Basket Crash Guards
- Solvent Containment Spill Tray
- Increased Ultrasonic Power
- Boil Sump Filtration
- Boil Chamber Grate to suspend part basket above boiling solvent
- Upgraded Filtration System for high volume of contaminate
- Additional baskets
- Choice of vapor degreasing solvent including *EnTron-Aero*, *GenTech* & *AeroTron*

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Vapor Degreasing & Solvent Cleaning Experts

ULTRA 3624LE: Compatible with Non-Flammable Solvents

- ◆ **Simple Change over** — The ULTRA vapor degreasers are engineered to be compatible with a variety of solvents and in most cases a simple clean out and change of temperature settings is all that is required.
- ◆ **>100% Freeboard—helps with vapor containment**—so using chlorinated solvents like TCE, CA, MCL and PERC is still possible.
- ◆ **Sub-Zero refrigeration coil**—in addition to the primary refrigeration system, makes using brominated solvents like *GenTech*, & *EnTron-Aero* or chlorinated solvents like TCE, or modernized solvents such as *AeroTron* an economical alternative all possible.
- ◆ **Manual or Automated Slide-Lid**—provides additional solvent containment for the modernized solvents like *AeroTron* and helps reduce evaporation.



nPB Solvent for General
Metal Finishing



Boeing Approved nPB Solvent



Modernize Chemistry for Precision
Vapor Degreasing

Benefits of Working with Reliance: *Manufacturer of Solvents & Equipment*



- ◆ **Comprehensive Vapor Degreasing Solution Provider**— Reliance is the *only* industry player that manufactures *both* vapor degreasing solvent and vapor degreasing equipment. Our vapor degreasing equipment manufacturing expertise combined with our years of working with a variety of solvent cleaning processes make us able to support our customers in a variety of practical ways.
- ◆ **Years of experience.** A unique history of developing solvents and manufacturing vapor degreasing equipment for precision aerospace, electronics and optics customers.



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