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GENERAL INSTRUCTIONS FOR CHANGE OVER TO AEROTRON-100 SOLVENT



OVERVIEW OF SWITCH-OVER TO AEROTRON-100:

1. **Drain old solvent.** The Vapor Degreasing System, to the extent practical, should be free and dry of previous solvent.
2. **Clean debris from tank(s).** Any oil, metal fines and other manufacturing debris should be removed from the tank.
3. **Set Controls for AeroTron operating temperatures.** (See Vapor Degreaser Control Temperature Setting Document.)
4. **Fill the tank with AeroTron-100.** Re-Fill the Vapor Degreaser following the instructions in your Operator's Manual.



PERSONAL PROTECTIVE EQUIPMENT AND PRECAUTIONS: Always wear proper Personal Protective Equipment including Organic Vapor Mask - always wear protective eye wear, gloves and splash protection. See product SDS for details on proper handling and Personal Protective Equipment.

INSTRUCTIONS

1. **DRAIN ALL COMPONENTS TO REMOVE ALL LIQUID SOLVENT**
2. **CLEAN OILS AND CONTAMINANTS FROM TANK.** Clean any contaminants from the tank including oil residues, flux residues, metal fines and chips.
3. **CLEAN HEATING ELEMENTS.** Inspect the vapor degreaser heating elements for oil and carbon accumulations. Clean heating elements if necessary to remove accumulations.
4. **CLOSE ALL COMPONENTS AND REASSEMBLE.** Once the System is dry of solvent, then close and re-assemble all features that were previously opened.
5. **SET TEMPERATURE CONTROLS FOR AEROTRON-100 SOLVENT** Proper "typical settings" are contained in our SUMMARY OF VAPOR DEGREASER TEMPERATURE SETTINGS document.
6. **FILL THE VAPOR DEGREASER WITH AEROTRON:** Fill your vapor degreaser with AeroTron-100 following the instructions for filling a vapor degreaser contained in your Operator's Manual.

FOR TECHNICAL ASSISTANCE AND QUESTIONS: Please call Reliance at 847-640-8923