



PRODUCT SPECIFICATION SHEET

DipSmooth™ Non-Flammable 3D-Print Smoothing & Vapor Polishing Fluid

CRITERIA	SPECIFICATION
ASTM D6368-06	Base Material /Finished Product Conforms as to Applicable Requirements
Assay, wt %	> 99
Water Content: wt. % max. ppm max.	0.0150 150
Non-volatile Residue: wt. % max. ppm max.	0.001 10
Boiling Point, min. (°C)	68° – 72°
Specific Gravity (25/25°C)	1.26-1.31
Color, APHA max.	15
Acidity (as HCL), wt. % max.	0.001
Acid Acceptance (as NaOH), wt. % min.	0.25
Alkalinity (as NaOH), wt % max.	0.02
Free Halogen (by ASTM D4755)	Passes Test

