

- Distills 10 gallons of solvent per hour
- Automated Continuous Operation with ULTRA Vapor Degreasers
- Reduces Vapor Degreaser Tank Maintenance
- Reduces Solvent Costs
- Large Elevated Clean-Out Door for Ease of Maintenance
- Power-Drain System for Easy transfer to your waste drum
- Excellent Solvent Containment
- Small Foot-Print
- Compatible with Variety of Non-Flammable Solvents
- Increases Solvent Usage





State-of-the-Art Cleaning Performance

Distillation System

DS-10-R

DIMENSIONS	
Distillation Capacity	10 gallons per hour
Footprint Dimensions	41" Lx 39" W x 78.5" High
Typical Solvent Fill	13 gallons
FEATURES	
NESHAP Compliant Features	Yes
120% freeboard	Yes
Light Weight Lift-Off Lid	Yes
High Volume Water Separator	Yes
Primary Refrigeration (no external chiller needed)	Installed Refrigeration System with Stainless Steel Condensing Coil in Tank
Float System for Automated Operation	High & Low Level Float for Automatic Filling
Watlow Safety Limit Controls	HTC —High Temp control LTC—Liquid Temp Control SVC —Safety Vapor Control RTC—Temp Control
Overfill Safety Control	Yes
Operator Lock-Out of Control	Yes
Large Maintenance Clean Out Door	Yes
OPERATING REQUIREMENTS	
Electric Immersion Heaters	3400 Watts
Cooling (Minimum)	Installed Refrigeration (No chiller is required)
Typical Electrical	240V, 208 / 1 PH

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Reliance Specialty Products, Inc. 154 Easy Street, Carol Stream, IL 60188 Phone: 847.640.8923 Fax: 847.640.8974

Please Call for a Price Quote (847) 640-8923

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State-of-the-Art Cleaning Performance

ULTRA DS-10-R Distillation System

- Automated Continuous Operation: Solvent Transfer Pump Activated by High and Low Level Float for Continuous Automatic Filling of the Vapor Degreaser.
- Refrigerated Primary Condensation Coil: Distillation System has installed refrigeration system for cooling the primary condensation coil. No external chiller required for operation.
- **High Volume Water Separator:** High volume water separator. Sightglass at discharge for viewing of solvent discharge flow and flow rate.
- Float System for Automated Operation: High and Low Level Float System for automatic filling of Distillation System.
- Low-Level Prevention: Low-level float and HTC Control to ensure sufficient minimum solvent level for optimum operation.
- WATLOW Safety Limit Controls: Safety controls display both Set-point and actual temperature readings for each Safety Control providing efficient assessment of operating conditions in degreaser and easy diagnosis of safety failures.
- Operator Lock-Out of Control Settings: Watlow Controls allow for operator lock-out of changing of control setting.
- Elevated Tank: Elevated distillation tank provides ease of tank interior maintenance and facilitates discharge of distillate directly in to solvent storage drum for batch operations.
- Large Tank Maintenance Clean-Out Door
- Easy Heating Element Maintenance: Elements are connected to the clean-out door instead of mounted to the bottom of the tank. Power is easily disconnected via plug from electrical control box.

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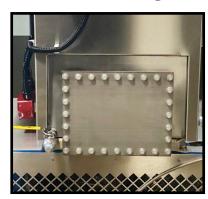
- Comprehensive 1-Year Manufacturer's Warranty
- Operator's Manual



Simple Control Safety Panel



Primary Refrigeration Coils running standard R134A refrigerant



Large Clean-Out Door



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State-of-the-Art Cleaning Performance

ULTRA DS-10-R Benefits

- Seamlessly Integrated Operation with all ULTRA Vapor Degreasing systems for continuous operation
- **Simple engineering** and stoutness of design for durability and ease-of-maintenance.
- **Excellent training** including start-up, shut down, maintenance and good solvent distillation work practices.
- Easy to support in the field with accessible heating elements, clear temperature read-outs, sophisticated indicator light system, and updated refrigeration systems using standard refrigerant.
- **Cost effective** operation and maintenance.
- **Compact** footprint.
- Effective with a variety of non-flammable solvents, including chlorinated, brominated & fluorinated.
- State-of-the-art engineering based on a best practices for simplicity, field supportability and reliability.
- Minimal Solvent Emissions & Reduced Operating Costs

- Reliability
- Simplicity
- Quality

Options

- Optional Distillation System Filtration.
- Optional Stainless Steel Spill Containment Tray.
- Choice of vapor degreasing solvent including EnTron, EnTron-Aero, GenTech & AeroTron

Benefits of Working with Reliance: *Manufacturer of Solvents & Equipment*





Reliance Specialty Products, Inc. 154 Easy Street, Carol Stream, IL 60188 Phone: 847.640.8923 • Fax: 847.640.8974 Comprehensive Vapor Degreasing Solution Provider — Reliance is the only industry player that manufactures both vapor degreasing solvent and vapor degreasing equipment. Our vapor degreasing equipment manufacturing expertise combined with our years of working with a variety of solvent cleaning processes make us able to support our customers in a variety of practical ways.

 Years of experience. A unique history of developing solvents and manufacturing vapor degreasing equipment for precision aerospace, electronics and optics customers.

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